

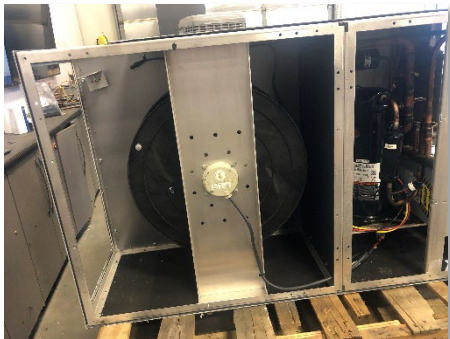


EVOLUTION SERIES COMPRESSOR REPLACEMENT INSTRUCTIONS

1. Disconnect the **Liquid Line** and **Discharge Line** from the **Indoor Air Handler** to allow for the system to be pressure-tested and evacuated more easily.
2. Using the new **EK-083S Sweat Liquid Line Filter Drier** (included in the box with the new Compressor), remove all refrigerant from the system.
3. Unsweat the **Suction Line** and **Discharge Line**, then adjust the **Line** and remove the old **Compressor**.
4. Sweat the old **EK-083S Sweat Liquid Line Filter Drier** and remove it.
5. Install the new **EK-083S Sweat Liquid Line Filter Drier**, in order to have an unobstructed weld. (Caution: Take note of Drier flow direction – right to left.)



6. Install the new **Compressor**.
7. Thoroughly pressure test and evacuate the system to ensure that it is leak-proof.
8. Reconnect the **Liquid Line** and **Discharge Line** to the **Indoor Air Handler** and fully charge the system with 9 lb 4 oz of R-410A refrigerant.



For additional information, please visit:
www.excelairsystems.com/startup

